

Date: Tuesday, 8/28/2007 3:22:49 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	LANYARD ASSEMBLY		
Job Number	34308	Part Number	D269017		
Estimate Number	12306	Drawing Number	D2690 REV. B2		
P.O. Number	N/A	Project Number	N/A		
This Issue	8/28/2007	S.O. No.	N/A		
Prsht Rev.	NC	Type	SMALL /MED FAB		
First Issue	N/A	Material	N/A		
Previous Run	32200	Due Date	9/7/2007		
Written By	<u>1007.08.28</u>				
Checked & Approved By	<u>1007.08.28</u>				
Comment	Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	CBL460	Loop Sleeve			
					
Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s) Loop Sleeve Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve <u>m103927</u> <u>MF</u>					
2.0	CBL1240	Cable			
					
Comment: Qty.: 1.4868 f(s)/Unit Total : 14.8680 f(s) Cable Pick: Qty Part Number Description Batch 17" CBL-1240 Cable <u>m102439</u> <u>MF</u> <u>07-09-14</u>					
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1			
					
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690 <u>MF</u> <u>07-09-14</u> <u>10</u>					
4.0	QC5	INSPECT WORK TO CURRENT STEP			
					
Comment: INSPECT WORK TO CURRENT STEP <u>07-09-17</u> <u>80</u>					
5.0	PACKAGING 1	PACKAGING RESOURCE #1			
					
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>St 41</u> <u>Eg 07/09/17 10</u>					

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/09/19
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 8/28/2007 3:22:50 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 34308

Part Number: D269017

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

D 071091.9

Job Completion



U 870918

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

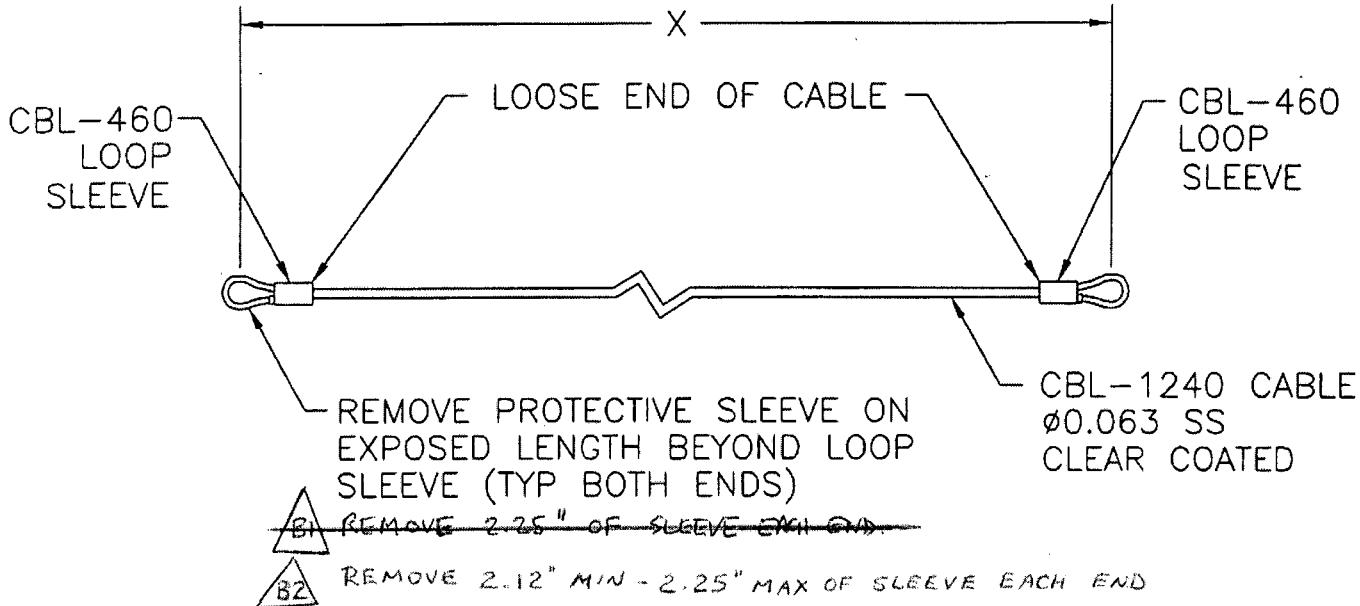
NOTE: Date & initial all entries



DESIGN <i>000</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>NO</i>	APPROVED <i>BW</i>	DRAWING NO. D2690	REV. B SHEET 1 OF 1
DATE 97.10.02		TITLE LANYARD ASSEMBLY	SCALE NTS

A	97.07.03	NEW ISSUE
B	97.10.02	REVISED NOTE FOR ADDITIONAL LENGTH
B1	CP 01.08.20	ADD NOTE TO REMOVE 2.25" OF SLEEVE
B2	RF 04.06.24	ADDED TOLERANCE

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.

*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER ASSEMBLY WITH ATTACHING PARTS.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34308

DEO's									
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